

INSTRUCTIONS

D1ZX-9S549-AA - CARBURETOR CALIBRATION KIT

THIS CALIBRATION KIT CONTAINS THE NECESSARY HARDWARE TO TAILOR YOUR AUTOLITE IN-LINE 4V CARBURETOR CALIBRATION TO SUIT YOUR INDIVIDUAL NEEDS. INCLUDED ARE:

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| 8 PIECES | .050 MAIN METERING JET BLANKS TO BE USED TO TAILOR THE IDLE AIR BLEED HOLE. |
| 8 PIECES | .060 MAIN METERING JET BLANKS TO BE USED TO TAILOR THE MAIN METERING SYSTEM. |
| 8 PIECES | .018 RESTRICTOR TO BE USED TO TAILOR THE ACCELERATOR PUMP DISCHARGE NOZZLE TO GOVERN PUMP DELIVERY. |
| 8 PIECES | .040 RESTRICTOR TO BE USED TO TAILOR THE HIGH SPEED BLEED HOLE LOCATED IN THE HIGH SPEED BLEED RETAINER. |
| 16 PIECES | PLUG TO BE USED TO FILL THE ACCELERATOR PUMP DRILL HOLE IN THE TOP COVER AFTER MODIFYING ACCELERATOR PUMP DISCHARGE NOZZLES. |
| 4 PIECES | CHECK VALVE TO BE USED ONLY AFTER THE PROPER MODIFICATIONS HAVE BEEN MADE TO THE CASTINGS. THE ACCELERATOR PUMP WEIGHT PRESENTLY USED IS A BALL. IF YOU CHOOSE TO USE THIS ADDED CHECK VALVE, THE CARBURETOR CASTING MUST BE DRILLED DEEPER WITH A .217/.225 DIAMETER DRILL .600 DEEP FROM THE TOP OF THE CASTING SURFACE. |

IS-4227

SHEET 1 OF 1

INSTALLATION - KIT - CARBURETOR CALIBRATION